

Standard Sizes and Accuracy of Luthra Cast Iron Cubes as per Grade 1

Sizes in mm	Flatness in Microns um	Squareness in Microns um	Parallelism in Microns um
100 x 100 x 100	5	10	12
150 x 150 x 150	5	13	15
200 x 200 x 200	8	15	18
250 x 250 x 250	8	15	18
300 x 300 x 300	10	18	20
500 x 500 x 500	14	25	30