

**Tolerances on overall deviation from flatness in microns as per International Standards  
ISO 8512-1:1990 / IS: 2285-2003**

**Cast Iron Surface Plates**

**Specification**

<b>Sizes L x B mm</b>	<b>Grade 0 um</b>	<b>Grade 1 um</b>	<b>Sizes L x B inches</b>	<b>Grade 0 um</b>	<b>Grade 1 um</b>
250 x 250	3.5	7	12" x 12"	3.5	7
400 x 400	4.5	9	12" x 18"	4.5	9
630 x 400	5	10	18" x 18"	4.5	9
630 x 630	5	10	18" x 24"	5	10
600 x 750	5	10	24" x 24"	5	10
1000 x 630	6	12	24" x 30"	5	10
1000 x 1000	7	14	24" x 36"	6	12
1200 x 600	7	14	36" x 36"	7	14
1200 x 900	7	14	36" x 48"	7	14
1200 x 1200	8	16			
1000 x 1600	8	16			
1000 x 2000	9.5	19			
1200 x 1800	9.5	19			