

## Specifications of Single spindle Automate RV-25 & 32

<b>MODEL</b>	<b>RV 25</b>	<b>RV 32</b>
<b>Spindle capacity (collet):</b>		
For round bars (mm)	25	32
For hexagonal bars – A/F (mm)	22	27
For square bars – A/F (mm)	18	22
Spindle revolutions (rpm)	550 – 4000	360 – 3380
No. of speeds	12	12
Production output rate (sec/pc)	1.71 – 128	1.71 – 128
<b>Motor power:</b>		
Main motor (3ph, 415V, 50Hz) (kW)	1.6	2.2
Motor Speed – reversible (rpm)	1440 / 2880	1440 / 2880
Feed motor (3ph, 415V, 50Hz) (kW)	0.37	0.55
<b>Slide Strokes:</b>		
Cross slide (mm)	22	22
Vertical slide (mm)	15	18
Long turning (mm)	70	70
Tail stock (mm)	100	100
Tail stock collet capacity (mm)	13	13
<b>Dimensions:</b>		
Nett. Weight (kgs)	520	670
Dimensions L x W x H (mm)	1350 x 670 x 1690	2350 x 970 x 1650